IMPORTANT - READ FIRST!

Before you read this manual, take the time to read and understand your GlockTM owners manual. This firearm is a dangerous weapon; it is therefore potentially lethal!

If the handgun is resold, this safety manual must accompany the weapon.

Thoroughly read this manual and all installation instructions, operations and precautions pertaining to the accessories you have just purchased for your Glock® pistol before installing or using Aro-Tek Ltd, accessories.

WARNING: When you squeeze the trigger you must expect the gun to fire, and you must take full responsibility for firing it. Your care can avoid accidental discharge and you will therefore avoid accidental injury or death.

WARNING:

If this firearm is carelessly or improperly handled, unintentional discharge could result in injury, damage to property, or death.

- ARO-TEK™ Guide Tube Kits
- ARO-TEK™ Trigger Kits
- SURE-TOUCH™ Magazine Release
 - SURE-TOUCHIM Slide Release
 - Style="list-style-li
 - ARO-GLOW™ Front Sights
 - ARO-SITETM Ghost Ring Sights
 - SITE™ Might Sights
 - ARO-SITE MAT A Sights

INSTALLATION & USER GUIDE







ARO-TEK, LTD

Aro-Tek. Ltd.

PO Box 14937 • Tumwater, WA 98511-4937

888.827.6835 • fax 360.350.0185

arotek@arotek.com • www.arotek.com

ARO-SITE™ Sights for the Demanding Shooter

GHOST RING SIGHTS



Ghost Ring Sites Work just like a scope

ARO-SITE



Ghost Ring Night Sight Set



ARO-SITE Ghost Ring Set with **ARO-GLOW** ™ Front

All **ARO-SITE** ™ Rear Sights (except Ghost Ring) can be used with stock-height front sights.



ARO-SITE 1 3 Dot Sight Set

ARO-SITE

Low Profile

Night Sight Set

Thin Serrated

Front Sights for

Standard or

ARO-SITE T

Front Dot Sight

Luminescent Green

or White Dot



ARO-SITE" Rear Night Sight



ARO-SITE Target Rear Sight



Ghost Ring Sites .165" to .350 Height



ARO-SITE Serrated Front Sight



ARO-SITE "

2 Dot Rear Sight



DUAL DET. SIGHTS



DUAL-DOT™ Front Sights for use with Standard or Ghost Ring Rear Sights













Front Tritium Night Sight. White, Orange, or Luminescent Ring



DUAL-DOT Orange Center



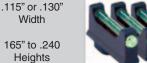
DUAL-DOT White Dot Front Sight with Red or Green ARO-GLOW™ Center

ARO-GLOW ™











Competition Accessories



SURE TOUCH " Wrap-Around Magazine Release Black or Chrome



DROP-IN Magazine Release Stock or Extended Black or Chrome



ARO-TEK™ Competition and Tactical Trigger Kits Polished 3.5#, 5# or 8# Connector, Firing Pin, Firing Pin Safety



ARO-TEK Connector 3.5#, 5#, or 8#, Polished and Diamond Plated



ARO-TEK™

ARO-TEK™

Titanium Guide Tube Kit

(without spring)

Chrome Dress Up Kit: Trigger Pin Locking Block Pin Slide Lock





ARO-TEK

Guide Tube Kit with removable tip and wrench.

Titanium or Stainless. Available non-captured.

ARO-TEK™

Titanium Guide Tube Kit

With new Glock® spring,

removable tip and wrench



Titanium Guide Tube for Subcompact Glock®



Ultra-Competition

Guide Tube Kit Diamond coated, mirror polished heat treated stainless steel, with removable tip and wrench

LIABILITY RELEASE

Warranty of these products is limited to replacement due to manufacturing defects. Installation may require fitting which should be done by an experienced gunsmith. We are not responsible for any damage, injury, or other loss due to improper installation or misuse of this product. Installation of our products does not affect the manufacturer's warranty. It is highly recommended that the handgun be completely inspected for safety and operation by a competent gunsmith before use.

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888.827.6835 fax 360.350.0185

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arotek@arotek.com

www.arotek.com

Tools, Tool Kits, Cases



ARO-TEK

Armorers Tools, Kits and Cases: 3/32 Pin Punch 3/16 Nut Driver .050 Allen Screw Driver



.050 Allen Wrench Included with Rear Sights

Front Sites



"If it Breaks. We'll Replace it"



SURE-TOUCH™ Slide Release

Aro-Tek's Extended Slide Release greatly increases leverage and thumb access for easy, quick, unloading and reloading. Sure-Touch Slide Release must be installed according to these instructions. It is recommended that the slide release be installed by a qualified gunsmith or Glock® armorer.

Assembly Instructions

- 1. Remove Slide.
- 2. Squeeze trigger back to fired position.
- 3. Grip slide release with left thumb and forefinger (figure 1).

Holding a 3/32" punch or similar tool in your right hand, gently push the trigger pin on the side of the handle towards you while moving the slide release from forward to back with your left hand. This will disengage the old release from a notch in the trigger pin, allowing the pin to slide freely.

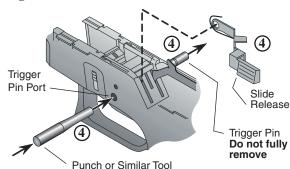
- 5. Slide the trigger pin out far enough to expose a groove in the pin. Do not fully remove the pin.
- 6. Remove the old slide release.
- 7. Insert the Sure-TouchTM Slide Release into the handle (figure 2), pressing the trigger pin inward until it is flush on both sides.

WARNING

The slide release, when operated, will permit the slide to move forward and chamber a cartridge.

Figure 1 Slide Release Front of Expose one groove only Frame -Trigger Pin Do not fully remove (5)

Figure 2



+2 Magazine Extension

Installation:

- 1. Remove floorplate from base of magazine by pushing in detent in the baseplate with takedown tool. While squeezing sides of magazine, slide the baseplate forward.
- 2. Compress magazine spring and slide magazine extension into magazine. Make sure spring is contained by extension.
- 3. Magazine extensions should fit snuggly. If there is movement, then the extension does not fit properly.

Titanium Guide Tube



Aro-Tek's Titanium Guide Tube replaces the standard plastic guide tube without added weight for greater strength and smoother action. It must be installed according to these instructions. It is recommended that the spring guide be installed by a qualified gunsmith or Glock® armorer.

Assembly Instructions

1. Slide the spring over the tube and gently press or tap the retainer button in place using a small wooden or ballpeen hammer.

Do Not apply excess force to place the retainer.

Retainer Button Retaining Collar (for use only with round wire "Wolff" Spring Guide Tube Assembled

Install with Locktite™ and a light press.

ARO-TEK™ Competition Guide-Tube Kit

ARO-GLOW™

Front Sight

ARO-TEK" Competition and Tactical Trigger Kits

ARO-TEK™

Polished, Diamond-Plated Connector

ARO-TEK ™ Chrome Dress-Up Kit

SURE-TOUCH ™ Extended Slide Release **SURE-TOUCH** ™

ARO-SITE ™ Ghost Ring Sight

Wrap-Around Magazine Release

1. Drift off the old sight using a hammer and punch or sight pusher tool. Take care not to damage slide.

Rear Sight Assembly Instructions

ARO-SITE™ - Rear Sight

- 2. Loosen hex-head clamping screws with the allen wrench provided with your Aro-SiteTM. Slide the
- sight into the dovetail groove. 3. Center the Aro-SiteTM and tighten clamping screws
- using the short end of the allen wrench as a handle. Do not over tighten the clamping screws.
- 4. To adjust the Aro-SiteTM slightly loosen clamping screws and apply slight pressure in the direction of desired correction.
- 5. Once windage adjustment is correct, apply thread-lock to screws one at a time to avoid changing windage. Retighten clamping screws.



ARO-SITE™ - Front Sight

Sure-TouchTM Magazine Release gives instant

response (right or left hand). It drops the empty

magazine free and comes in black or chrome finish.

Sure-TouchTM Magazine Release must be installed

Aro-Tek will provide any qualified gunsmith with

installation instructions at the request of the purchaser.

by an Aro-Tek qualified gunsmith or by Aro-Tek.

Front Sight Assembly Instructions

- 1. Remove slide, barrel and spring assembly from receiver following the instructions in your Glock® owner's manual.
- 2. Remove the barrel from the slide to expose the inside of the slide and the front site mounting pin.



SURE-TOUCH™ Magazine Release

- 3. With a punch or similar tool, carefully push out the front sight. 4. Remove the attachment screw from the Aro-Site
 - and apply a small amount of threadlock to the threads of the sight screw.
 - 5. Install the Aro-Site on the slide and tighten the screw. Do not apply excessive torque to the screw as this may twist the head off the shaft.
 - 6. Reassemble the gun as instructed in your Glock® owner's manual.

Do Not attempt installation of

the Sure-TouchTM Magazine

Release. (Does not apply to

WARNING

drop-in part)

ARO-TEK™ Guide Rod with Removable Tip

Parts List:

- Titanium or Stainless-Steel Guide Rod (2-56 internal threaded end)
- 2-56 Socket Cap Screw (Allen Screw)
- Spring Retainer (Black)
- Wolff Spring Retainer (Aluminum For round wire springs only. Not required for stock Glock® spring.)
- 5/64" Allen wrench.

Assembly Instructions

1. Remove factory spring by cutting plastic guide rod or remove plastic guide tub tip by pushing a wire or small punch through the hole in the rear of the rod. (best done inside of an old sock to capture all the parts)

- 2. Put the screw on the end of Allen wrench, install the spring retainer on the screw with the cup end toward the screw head. Apply a small amount of thread-lock on the threads to prevent the screw from backing out.
- 3. Stand the guide rod on a table with the spring installed. Compress the spring below the threaded end of the

guide rod. Install the screw and spring retainer into the threaded end of the guide rod and tighten the screw.



use only with round

Drop-In Magazine Release

Available

Chrome

or

Black

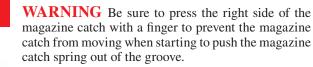
ARO-TEK, LTD

Magazine Catch Removal Instructions

1. Use a screwdriver to push the magazine catch spring out of the magazine catch groove:

Start with the screwdriver to the left of the magazine catch spring (figure 1). Push the spring to the right, then pry it out of the groove located on the bottom of the magazine catch.

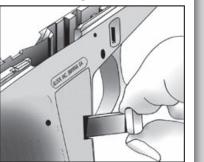
2. Remove the magazine catch from the right side of the receiver (figure 2).













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arotek@arotek.com

www.arotek.com

ARO-TEK™ -Trigger Kit

The Ultimate Competition Trigger Kit for Glock® Pistols

- Increases accuracy
- These are factory parts that have been mirror polished & diamond plated for a smooth pull and crisp break.



WARNING

This product must only be installed by a certified Glock® Armorer who will perform the proper safety and function checks. Do not attempt to install these parts yourself.